

RELEASED
2013-07-16

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.19 lbs
- 8) REPLACES GENEVA P/N G13013-2

D4854-1 LOWER BRACKET

A	NEW ISSUE	13.05.15
REV.	DESCRIPTION	DATE
DESIGN	BY	DATE
DRAWN	BY	DATE
CHECKED	BY	DATE
MFG. APPR.	BY	DATE
APPROVED	BY	DATE
DE APPR.	BY	DATE
DATE	13.05.15	

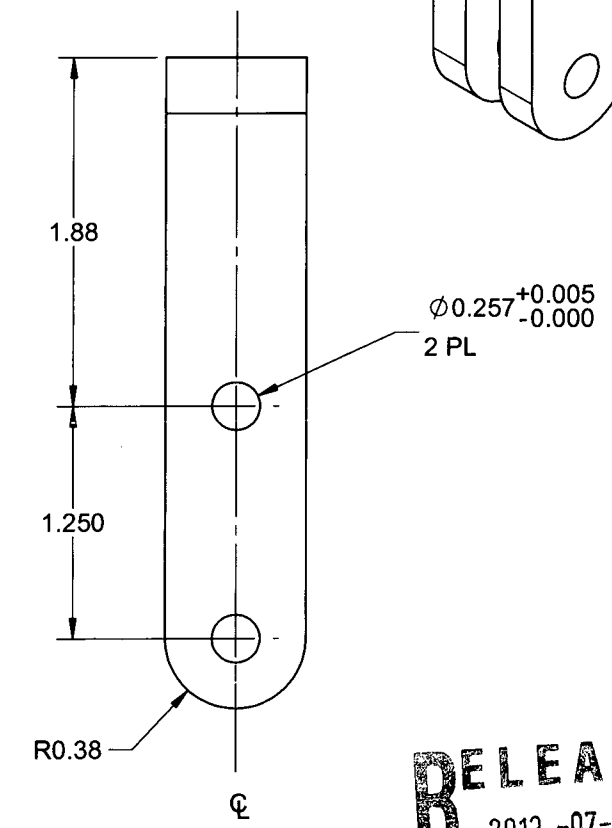
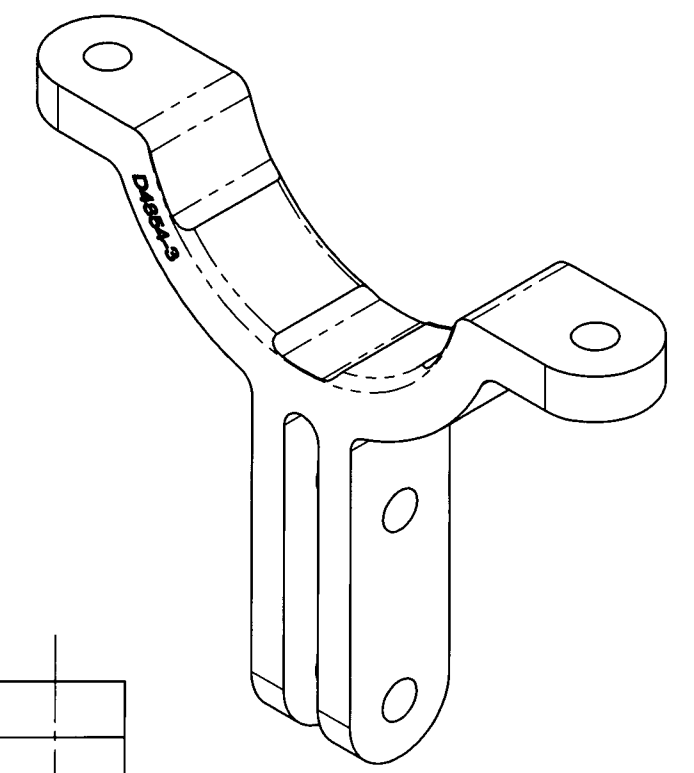
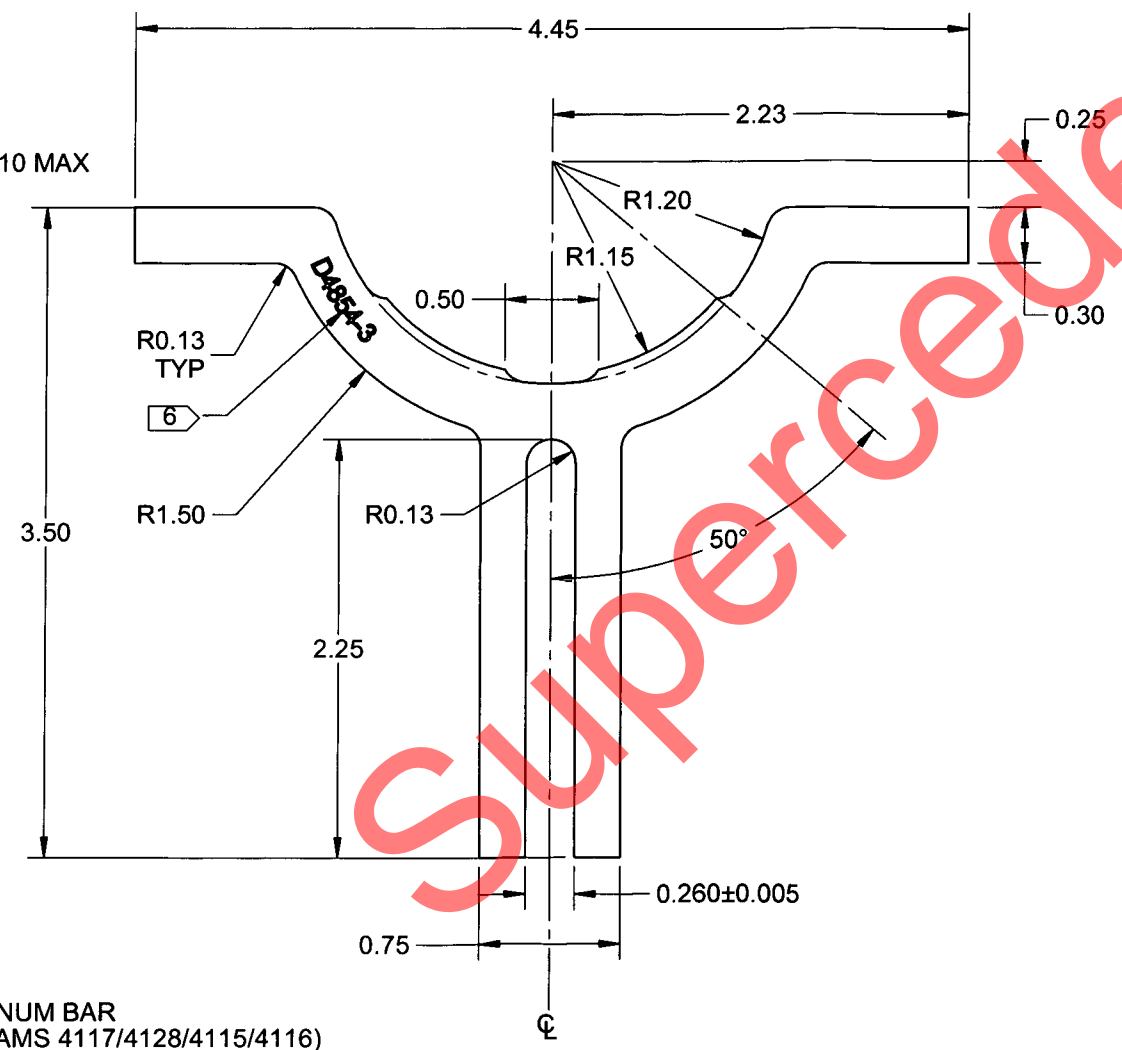
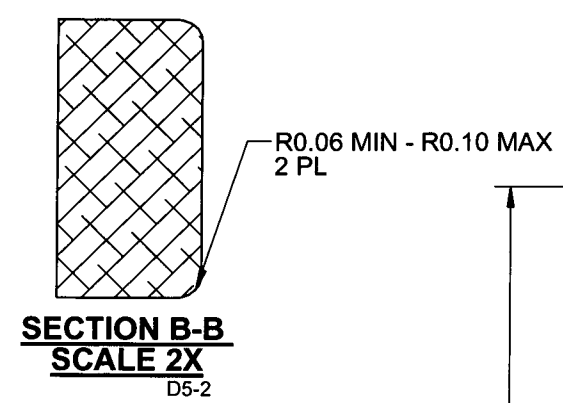
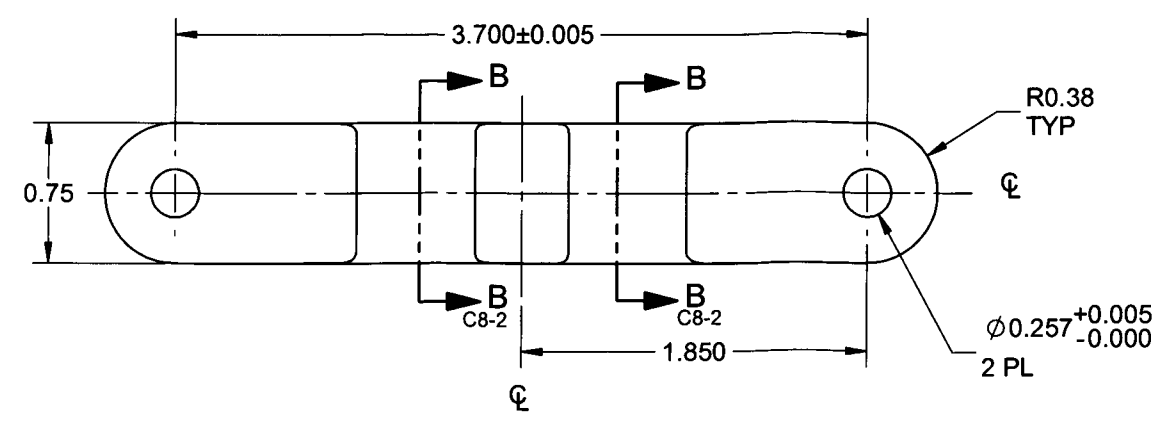
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4854**
REV. A
SHEET 1 OF 4

TITLE **LOWER BRACKET**
SCALE NTS

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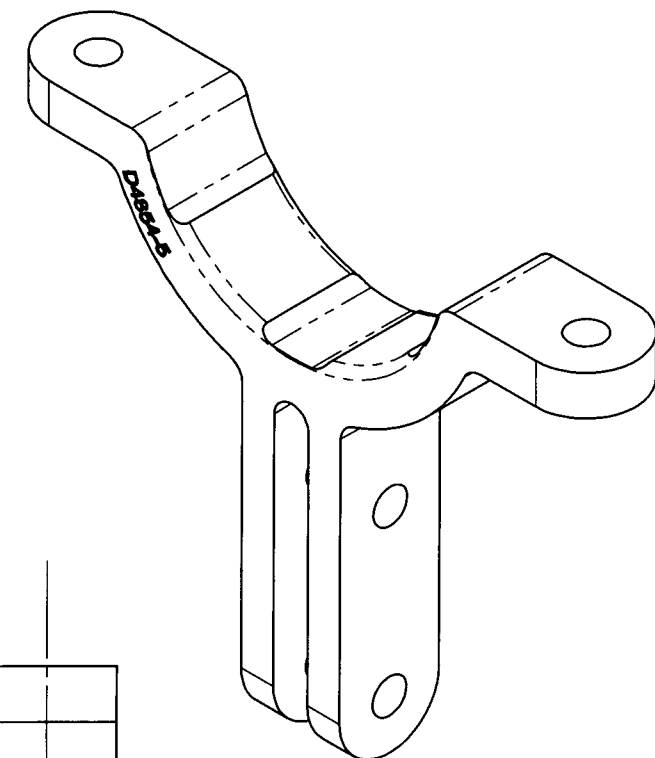
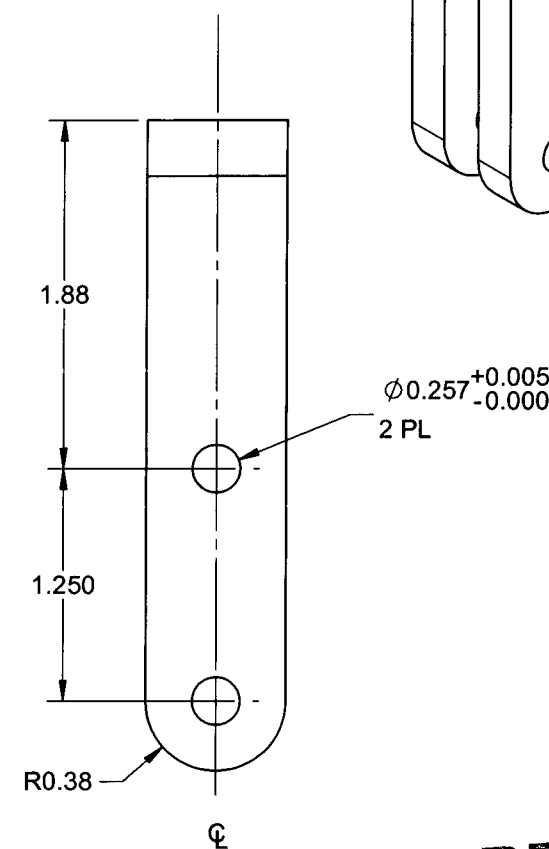
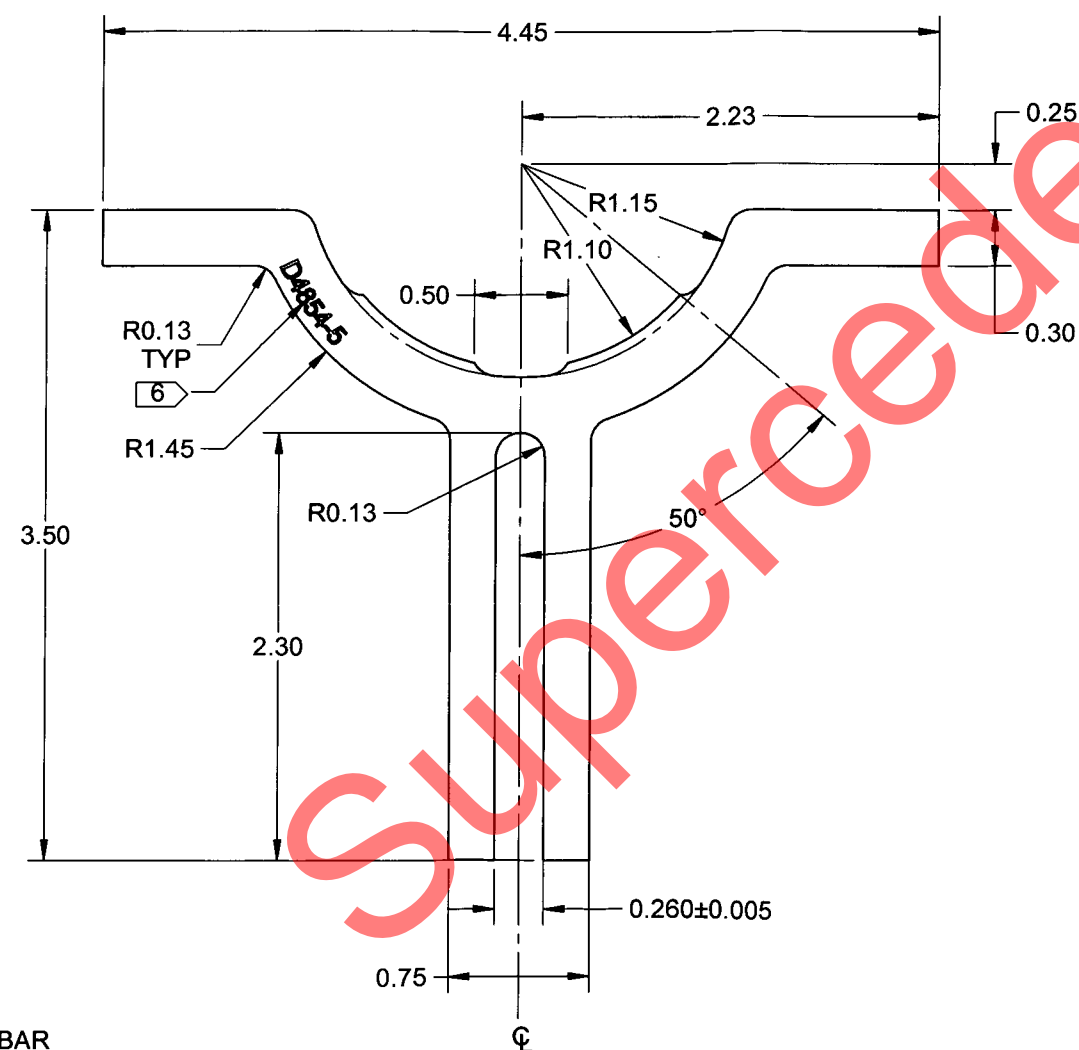
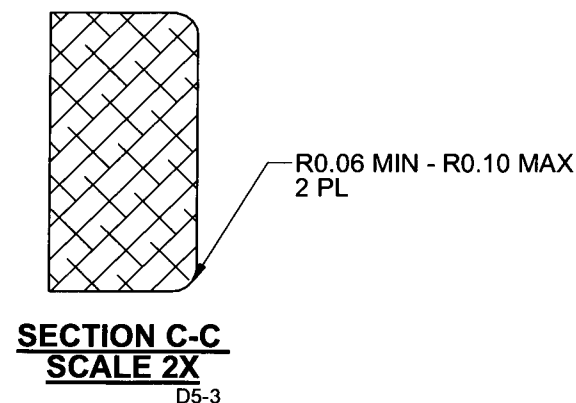
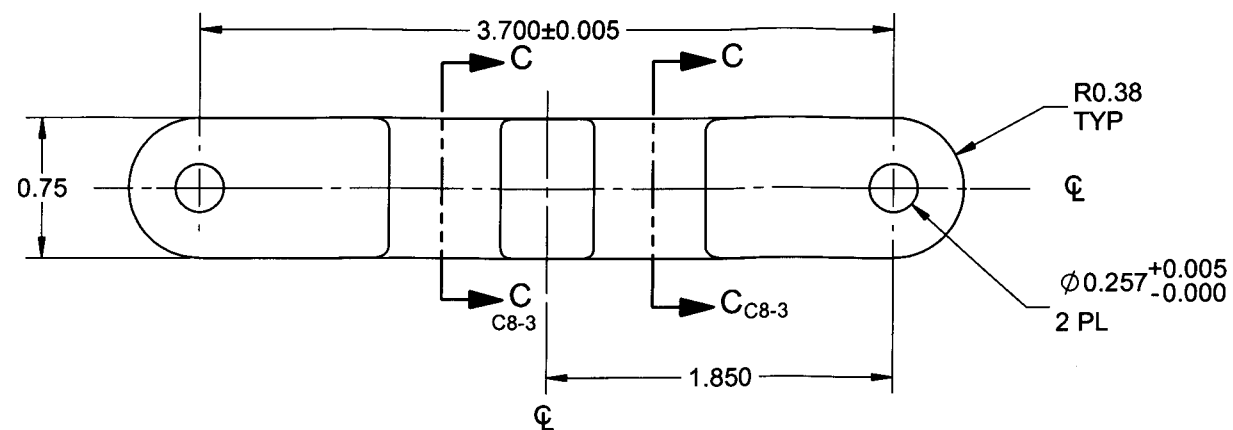


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D4854-3 LOWER BRACKET

- NOTES:
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OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.19 lbs
 - 8) REPLACES GENEVA P/N G13013-6

DESIGN	OS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	OS		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	ST	D4854	SHEET 2 OF 4
APPROVED	ST	TITLE	SCALE
DE APPR.	ST	LOWER BRACKET	NTS
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RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.19 lbs
 - 8) REPACES GENEVA P/N G13013-8

D4854-5 LOWER BRACKET

DESIGN	03	DART AEROSPACE LTD	
DRAWN	03	HAWKESBURY, ONTARIO, CANADA	
CHECKED	03	DRAWING NO.	REV. A
MFG. APPR.	03	D4854	SHEET 3 OF 4
APPROVED	03	TITLE	SCALE
DE APPR.	03	LOWER BRACKET	NTS
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2013-07-16

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C

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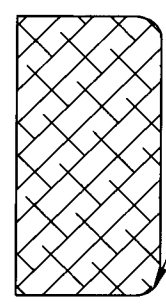
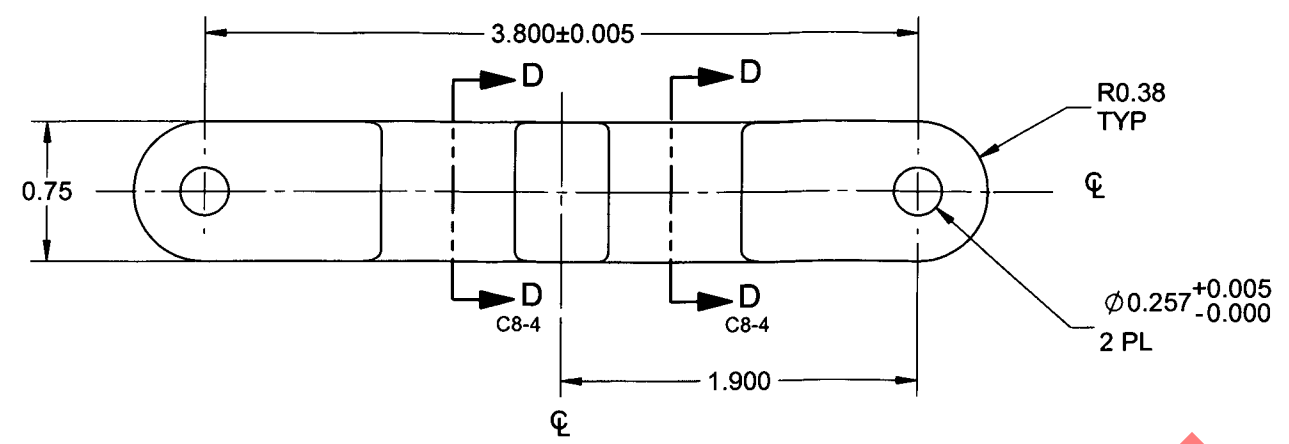
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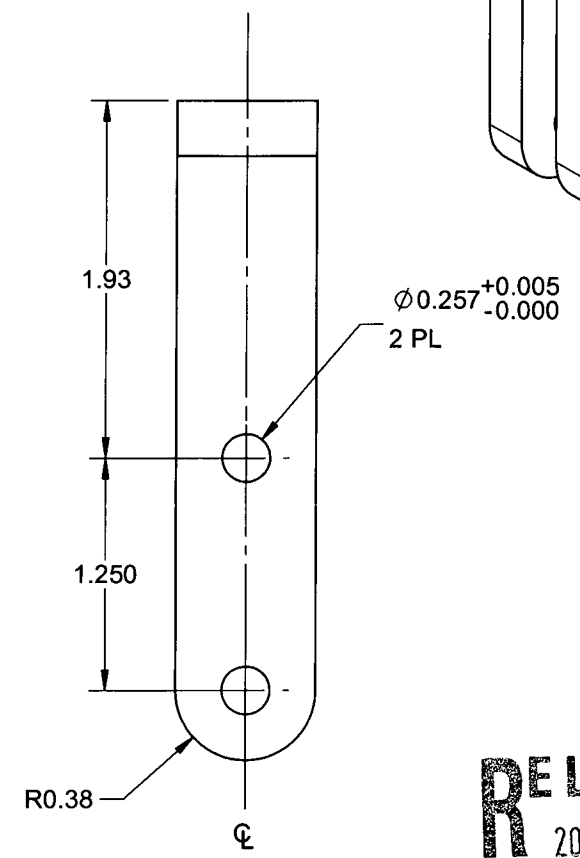
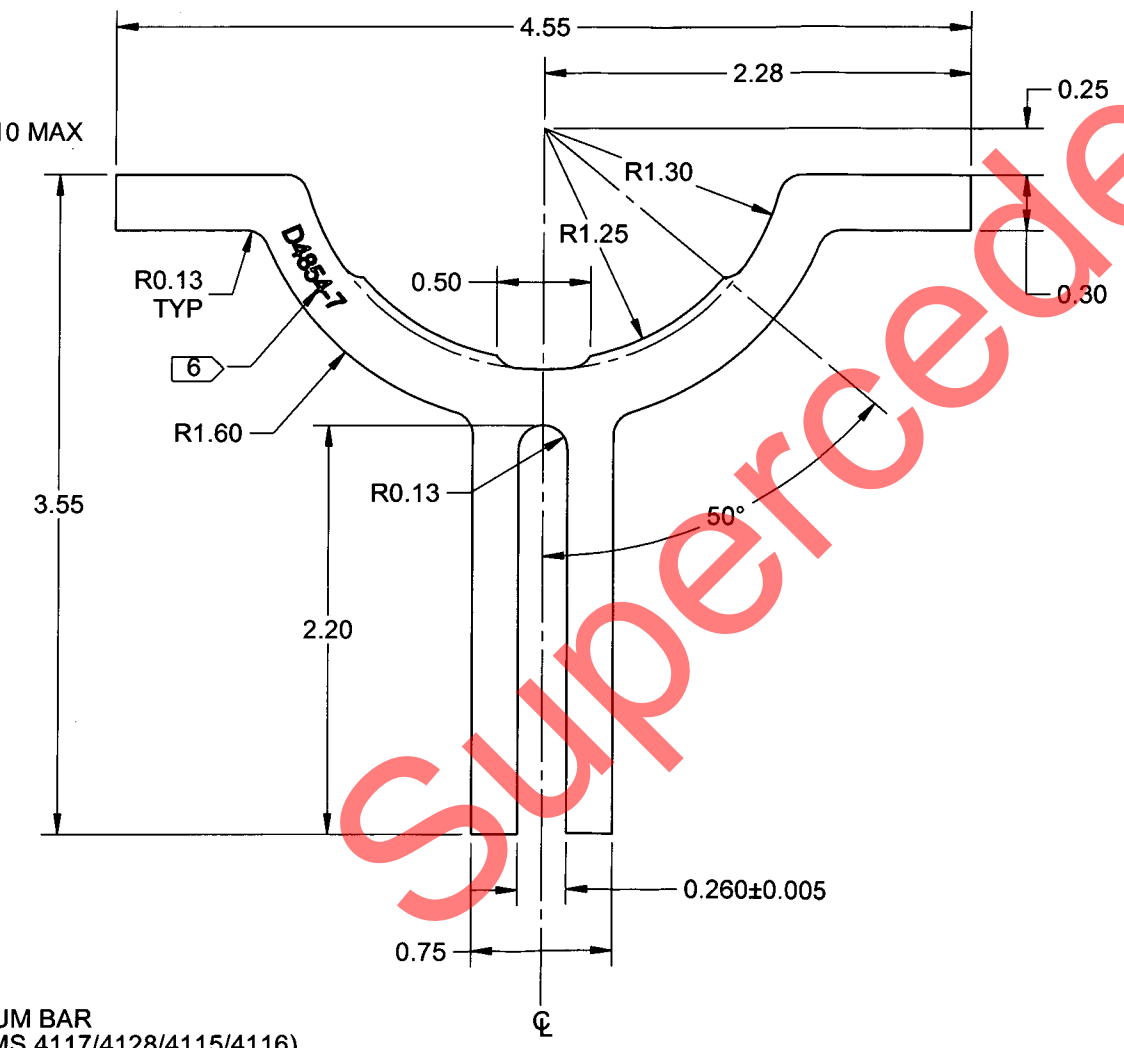
C

B

A



SECTION D-D
SCALE 2X
D5-4



RELEASED
2013-07-16

- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
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 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
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RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.19 lbs
 - 8) REPACES GENEVA P/N G13013-10

D4854-7 LOWER BRACKET

DESIGN	OS	DART AEROSPACE LTD	
DRAWN	OS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	ST	D4854	SHEET 4 OF 4
APPROVED	ST	TITLE	SCALE
DE APPR.	ST	LOWER BRACKET	NTS
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